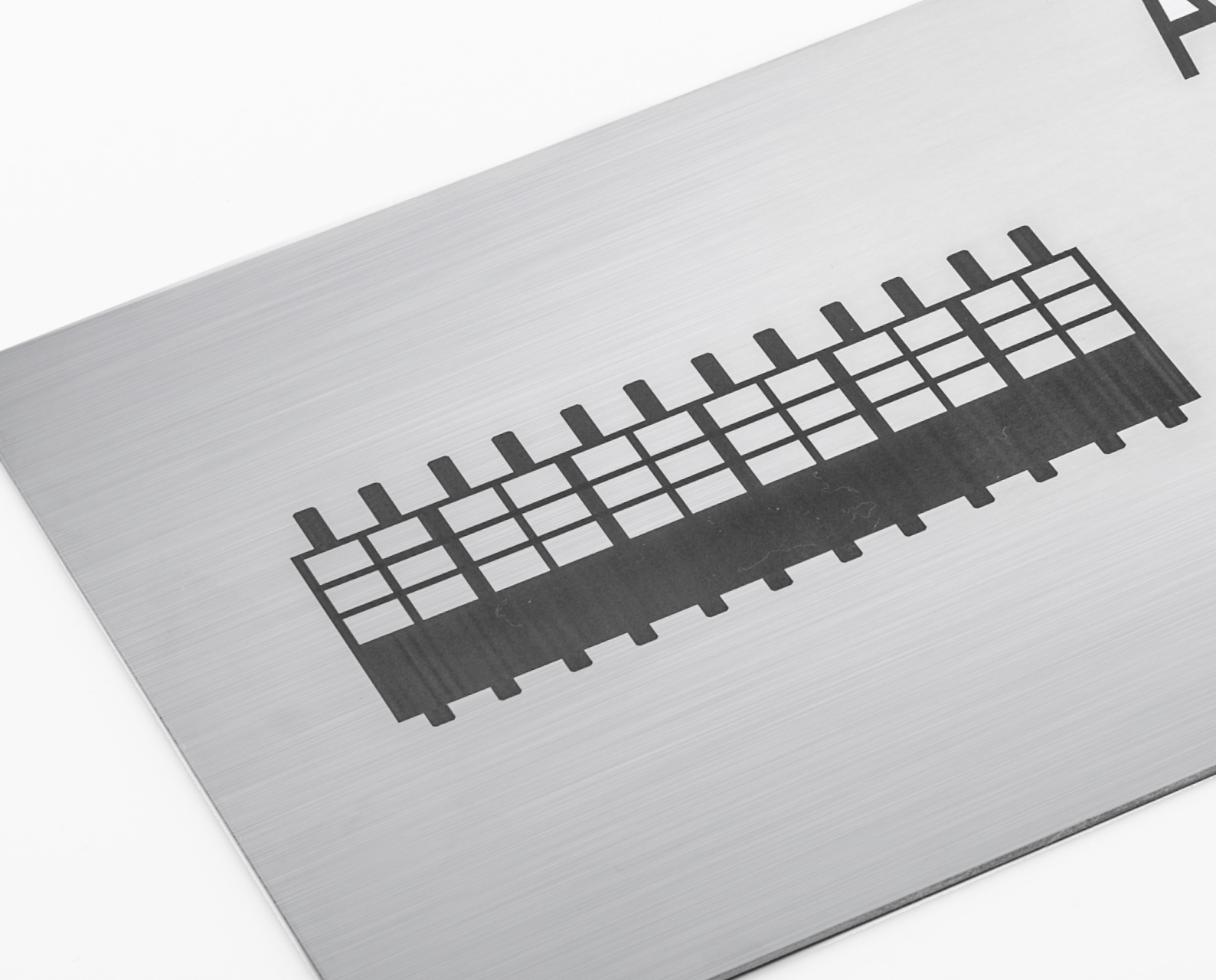




Cermarkspray

Gebruiksadvies

LMM-6000 Black Metal
Laser Marking spray



LA LMM 6000SPRAY
GSLA_LMM-6000 Black
Aerosol Spray Can

Ferro GmbH
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NL

Bevat 042-001-00-9 molybdeentrioxide, 232-261-3 ammoniummetavanadaat, 607-022-00-5 ethylacetaat.

Gevaar: Zeer licht ontvlambare aerosol. Houder onder druk: kan open barsten bij verhitting. Veroorzaakt ernstige oog-irritatie en kan irritatie van de luchtwegen veroorzaken. Verdacht van het veroorzaken van kanker. Alvorens te gebruiken te speciale aanwijzingen raadplegen. Verwijderd houden van warmte, hete oppervlakken, vonken, open vuur en andere ontstekingsbronnen. Niet roken. Niet in een open vuur of op andere ontstekingsbronnen spuiten. Ook na gebruik niet doorboren of verbranden. Beschermende handschoenen/beschermende kleding/oogbescherming/gelaatbescherming dragen. Tegen zonlicht beschermen. Niet blootstellen aan temperaturen boven 50°C/122°F.

EN

LMM-6000 is a laser marking material for metal and can be used on a variety of bare metal substrates including stainless steel, chrome, brass, copper, pewter, aluminium, and most base metals.

DIRECTIONS

- Clean surface to be sprayed so that it is free of dirt, lubricants or oils.
- SHAKE WELL! Shake until the unit ball breaks loose and rattles. Continue shaking can allowing the agitator ball to rattle for least 2 minutes. (Repeat shaking procedure for 10 seconds after each minute of spraying). Failure to shake thoroughly will result in spitting and clogging of the nozzle. For best results, use when the can is between 70°F (21°C) and 90°F (32°C)
- Hold can approximately 8-12 inches from substrate to be sprayed. Depress valve fully during spray. It is important that the LMM-6000 is sprayed with a light even coating, just enough to cover the surface of the metal. A thin coating will allow your laser's energy to create a durable bond between the LMM-6000 and the metal. If the material is applied too thick, more power will be required to get an adequate bond.
- Use of a power/speed test grid is the most efficient way to determine the laser settings for optimum performance. For more information please contact CerMark Technical Service at 1-800-245-4951.
- After use, invert can and spray approximately 3 seconds until mist becomes clear. Any excess material on the nozzle should be removed with water. Dispose of in accordance with federal state and local regulations.

VENTILATION

Adequate ventilation should be provided to keep concentrations below acceptable exposure limits. Discharge from the ventilation system should comply with applicable air pollution control regulations.

TECHNICAL DATA

FOR INDUSTRIAL USE ONLY! Read SDS prior to use.